

Tech File

# Preliminary Technical Service Manual

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# MODEL 140

Type II Noise Reduction

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dbx Professional Products  
May 1, 1991

dbx®

Manufactured under one or more of the following U.S. patents: 3,377,792; 3,681,618; 3,714,462; 3,789,143; 4,097,767; 4,329,598; 4,403,199; 4,409,500; 4,425,551; 4,473,795. Other patents pending.

This dbx-branded product has been manufactured by AKG Acoustics, Inc.

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## User/Operator Description

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## INTRODUCTION

The dbx Model 140 simultaneous encode/decode broadcast noise reduction system is a two-channel compressor/expander providing a minimum of 30 dB broadband audio noise reduction with a 10 dB increase in a system headroom. The two channels feature independent encode and decode circuitry.

In the record mode, the system compresses the input signal by a 2:1 ratio, linear in decibels over a 100 decibel range. Upon playback, the circuitry produces an exact mirror image 1:2 expansion of the encoded signal.

True RMS level sensing insures perfect encode/decode tracking for accurate transient response irrespective of phase shifts in the transmission or storage medium. There is no audible breathing, pumping or other coloration of the sound with this encode/decode system, and there are no pilot tones or routine calibration procedures necessary for its use.

The dbx system eliminates tape hiss in recording and prevents the noise build-up normally encountered in transferring information from one recorded medium to another; it does not remove noise present in the original signal. The dbx 140 noise reduction system is built to professional standards using the latest advances in circuit design and technology and is fully warranted (parts and labor) for two years.

## APPLICATION

For recording live announce or studio productions on cartridges, the dbx Model 140 noise reduction system completely eliminates the tape hiss which usually accompanies the recording process. This allows spots or other program content originating on cartridges (historically the noisiest link in the broadcast chain) to approach the sound quality of live broadcasting.

When used for transfer of program material to cartridge from other recorded sources, the dbx encoding prevents any additional noise build up beyond that contained in the original material.

The result of dbx encoding is to minimize the audible quality differences between cart playback and live announce or between one cart and another. dbx encoding also minimizes the effect of "automated sound" and allows a fully automated station to approach live sound quality.

Non-cartridge-related broadcast uses for the dbx 140 system include improving the signal-to-noise ratio of reel-to-reel studio recorders, eliminating hiss from TV audio tracks and cleaning up noisy full-frequency land lines or microwave links from the studio to the transmitter. A modest investment in dbx 140 noise reduction units can protect a much larger investment by prolonging the useful life of major studio equipment and installations that might not otherwise meet contemporary performance standards.

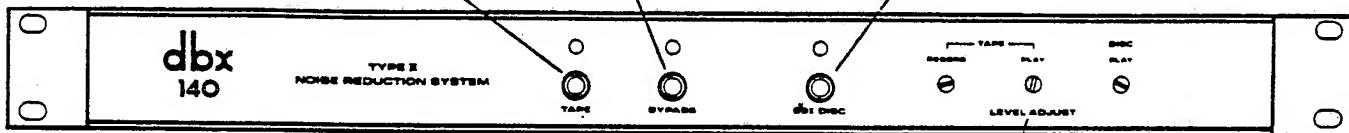
The dbx 140 may also be used as a playback-only device to decode dbx encoded discs or tapes for broadcast.

## FRONT PANEL LAYOUT

When depressed, noise reduction circuitry is hardwire bypassed, allowing audio signal to pass directly through the 140 without processing, even if AC power is off.

When depressed, audio signals going to the tape machine or transmission line are dbx encoded. Audio signals coming from the tape machine or transmission line are decoded.

When depressed, audio signals coming from console outputs are decoded according to dbx disc curve. Encoded signal is fed directly to the tape machine or transmission line outputs.



Trim adjustments to match 140 operation to the levels with which it will operate. These trims are for operating convenience and will not effect the encode/decode linearity in any way.

### HOW TO USE THE FUNCTION SELECT BUTTONS ON YOUR 140 (PUSH ONLY ONE BUTTON AT A TIME)

WHAT YOU PUSH			WHAT YOU GET
TAPE	BYPASS	dbx DISC	
[ ]			dbx ENCODED PROGRAM Program coming FROM CONSOLE OUTPUTS will be encoded and sent TO RECORDER INPUTS.
[ ]			dbx DECODED PROGRAM Program coming FROM RECORDER OUTPUTS will be decoded and sent TO CONSOLE OUTPUTS.
	[ ]		NO SIGNAL PROCESSING FROM RECORDER Program coming FROM CONSOLE OUTPUTS will be sent directly TO RECORDER INPUTS, and program coming FROM RECORDER OUTPUTS will be sent directly TO CONSOLE INPUTS with no encoding or decoding
		[ ]	dbx DISC/SOURCE DECODING Program coming FROM CONSOLE OUTPUTS will be internally connected to the terminals labelled FROM RECORDER OUTPUTS, then decoded and fed TO CONSOLE INPUTS. The encoded dbx disc program fed FROM CONSOLE OUTPUTS will also be fed TO RECORDER INPUTS, in encoded form.

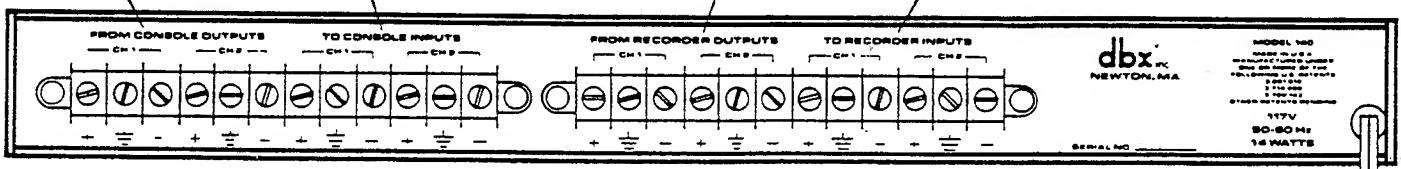
## REAR PANEL LAYOUT

Connect audio output (line level) from mixing console to these terminals.

Connect audio input (line level) of the mixing console to these terminals.

Connect audio output (line level) from tape machine or transmission line to these terminals.

Connect audio input (line level) of the tape machine or transmission line to these terminals.



AC Line Cord connects the 140 to 117 VAC, 50 or 60 HZ AC power source only. Models for use with other sources are available outside the continental United States. Contact factory for information.

NOTE: The 140 is not equipped with a power ON/OFF switch but is designed instead to be connected to the master switched AC outlet of your audio system. Since the 140 draws very little AC power, it can be plugged into an unswitched AC outlet and left ON all the time.

### TYPICAL SIGNAL CONNECTIONS - INPUT AND OUTPUT

#### Input Connections (FROM CONSOLE OUTPUTS, FROM RECORDER OUTPUTS)

For balanced or floating lines, connect the signal leads to the (+) and (-) terminals, and the shield to the chassis ground ( $\pm$ ) terminal. For unbalanced lines, connect the signal high lead to the (+) terminal and jumper the (-) and chassis ground ( $\pm$ ) together for connection of the shield. When using an unbalanced connection, reversing the (+) and (-) input terminals will cause the output signal to be  $180^\circ$  out of phase (reverse polarity) relative to the input signal. The Model 140 input impedance is 75,000 ohms when connected in the balanced configuration but is 54,000 ohms when connected in the unbalanced configuration.

#### Output Connections (TO CONSOLE INPUTS, TO RECORDER INPUTS)

The output of the dbx 140 is designed to feed balanced or unbalanced 600 ohm or greater loads. The output stage is single ended so that in normal operation the (-) signal output terminal is internally connected to the ( $\pm$ ) terminal. When the system bypass is engaged, the signal inputs are directly connected to the signal outputs. For maximum hum rejection, avoid common grounding at the input and output (avoid "double-grounding"). One grounding method that usually works is to ground the shield at the 140's output ( $\pm$ ) terminal and also ground it at the input of the following device. Do not connect the shield at the 140's input ( $\pm$ ) terminal. Leave the input shield connected only to the output of device feeding the 140.

## SETTING THE LEVEL ADJUST CONTROLS

The dbx Model 140 is factory calibrated for nominal input and output levels of 1 Volt. The three screwdriver adjustable LEVEL ADJUST controls on the front panel are provided to maintain similar input and output levels in encode and decode modes and to optimize level matching between the dbx 140 and the rest of your system for the best headroom and lowest noise. Each control adjusts two channels simultaneously so proper stereo balance is maintained.

Before making adjustments, make sure your tape machine or transmission line is adjusted or aligned according to the manufacturer's specifications. Connect the 140 to your system using inputs and outputs as shown.

### RECORD Level Adjustment

1. Depress BYPASS button on 140.
2. Run a 1 KHz tone through your console so that the meters indicating the console output levels to the 140 read at nominal operating levels (0 VU).
3. Adjust tape recorder input gain so that the tape recorder meters read 0 VU.
4. Depress TAPE button. Adjust 140 RECORD LEVEL ADJUST, if necessary, so that tape recorder meters again read 0 VU.

### PLAY Level Adjustment

1. Depress BYPASS button on 140.
2. Using the 1 KHz tone on the appropriate alignment tape, adjust your tape recorder output gain so that the meters indicating the recorder output levels to the 140 read at nominal operating levels (0 VU).
3. Adjust console input gain so that the meters indicating the output levels from the 140 read 0 VU.
4. Depress TAPE button. Adjust the 140 PLAY LEVEL ADJUST, if necessary, so that console meters indicating the output levels from the 140 again read 0 VU.

### DISC Level Adjustment

1. If 140 is connected to a tape recorder, put recorder in SOURCE mode. (Make sure that tape recorder acts as a unity gain device when in SOURCE mode.) If you are not using the tape recorder, connect the appropriate terminals of the 140's FROM RECORDER OUTPUTS and TO RECORDER OUTPUTS together.
2. Depress BYPASS button.

3. Using the 1 KHz tone from the appropriate test record, set the console "send" gain so that the console meters indicating the console output levels to the 140 read nominal operating level (0 VU).
4. Adjust console "receive" gain so that the console meters indicating output levels from the 140 read 0 VU.
5. Depress the DISC button. Adjust the DISC LEVEL ADJUST so that the console meters indicating the output levels from the 140 again read 0 VU.

When the 140 is adjusted in the above manner, it will act as a unity gain device for a 1 KHz tone at nominal operating levels, whether it is bypassed or is encoding or decoding.

#### CONVERTING THE 140 TO TRANSFORMER BALANCED OUTPUTS

The dbx Model 140 has unbalanced outputs with +24 dBm drive capability. If you wish to have transformer balanced outputs, the 140's circuit board has been designed to accept transformer number JE-123-SLPC (or alternatively JE-123-SPC) manufactured by and available from Jensen Transformers of North Hollywood, California. Four transformers are necessary.

The procedure for installing these transformers is as follows:

1. Remove the screws securing the sides to the front and back extrusions (four screws per side).
2. Slide the top and bottom plates out of the extrusions.
3. Locate the transformer positions marked T2 through T5 on the circuit board.
4. There are two jumpers associated with each transformer position. Cut out and discard these jumpers labelled Y1 through Y8.
5. Insert the eight-pin transformers into locations T2 through T5 on the circuit board. The transformers are electrically symmetrical so they will function properly in either of the two possible orientations. Solder into place.
6. Slide top and bottom covers back into the extrusion.
7. Replace the screws holding the sides to the extrusions (four screws per side).

## SPECIFICATIONS

Input Impedance	75 kohm balanced 54 kohm single ended
Output Impedance	Low, designed to drive 600 ohm or greater
Input Level	+24 dBm maximum
Output Level	+24 dBm maximum into 600 ohm
Distortion	<.5% THD 30 Hz to 100 Hz <.1% THD 100 Hz to 20 kHz (measured with encode output connected directly to decode input)
Equivalent Input Noise	Unweighted, 20 kHz bandwidth, --85 dBm
Frequency Response	.5 dB 40 Hz to 20 kHz, --1 dB @ 30 Hz (encode/decode, typical program material tracking)
Slew Rate	>10 V/ $\mu$ sec.
Effective Noise Reduction	30 dB plus 10 dB of headroom
Dynamic Range (peak signal to A weighted background noise)	110 dB
Optional Output Transformer	Jensen #JE 123-S-PC or JE 123-S-LPC
Dimensions	1 3/4"H x 19"W x 12 1/2"D (4.4 cm x 48.3 cm x 31.8 cm)
Power Line	117 VAC, 50-60 Hz
Power Consumption	15 W
Warranty	dbx products are covered under a limited warranty (parts and labor) for two years from date of original purchase.

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## Test Procedures

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CHANNEL BALANCING  
FOR THE dbx 140 AND 180  
NOISE-REDUCTION UNITS

Temporarily disconnect your unit from its ac power supply, in order to remove the top cover safely. To do this, first remove all the screws holding the rack ears on (both rack ears must be off). Then firmly slide off the top cover, moving it toward the back. On many units the fit of this cover is quite snug, so gentle tapping with a rubber hammer may be necessary. When the cover is off, plug the unit back into its ac jack and let it warm up for 5-10 minutes.

This procedure requires a 1-kHz tone at 0 dBV (1 V rms).

ENCODER In and Out (Note: "From Console Outputs" is the Input, "To Recorder Inputs" is the Output)

- 1) Put 1 kHz at 1 V rms into both channels. Level-match Channel 2, using your unit's front-panel Record trim pot (R121). That is, turn the pot until the unit puts out 1 kHz at the same level as the input: 1 V rms. Channel 2 is now at unity gain.
- 2) Then take the cover off the unit, being sure to stay away from the power supply and transformer. Locate trim pot R68 and turn it to match Channel 1 to Channel 2.

DECODER In and Out (Note: "From Recorder Outputs" is the Input, "To Console Inputs" is the Output)

- 1) Again put 1 kHz at 1 V rms into both channels. Level-match Channel 2, using the unit's front-panel Play trim pot (R173). That is, turn the pot until the unit puts out 1 kHz at the same level as the input: 1 V rms. Channel 2 is now at unity gain.
- 2) Then locate trim pot R169 inside the unit and turn it to match Channel 1 to Channel 2.

## TEST PROCEDURE ADDENDUM

The following should replace the Frequency Response Test (section 8) for the 140 and 180 as outlined below:

## Model 140

- 8a) Encoder section Level-match 1kHz at EXACTLY 1.000Vrms. The response should be within the ranges listed below: (using DVM)

<u>Freq. (Hz)</u>	<u>Output (Vrms)</u>
32	1.297 to 1.455
50	1.098 to 1.232
100	0.999 to 1.121
400	0.979 to 1.099
2k	0.835 to 0.937
10k	0.656 to 0.736
20k	1.366 to 1.533

- b) Decoder Section. Again, Level-match 1kHz to EXACTLY 1Vrms and check that the response is within the ranges below:

<u>Freq. (Hz)</u>	<u>Output (Vrms)</u>
32	0.444 to 0.498
50	0.705 to 0.792
100	0.869 to 0.975
400	0.888 to 0.997
2k	1.206 to 1.354
10k	2.00 to 2.24
20k	0.473 to 0.530

## Model 180

- 8a) As above, Level-match @ 1kHz = 1.000Vrms... (ENCODE section)

<u>Freq. (Hz)</u>	<u>Output (Vrms)</u>
32	0.892 to 1.001
50	0.778 to 0.873
100	0.699 to 0.784
400	0.767 to 0.861
2k	0.975 to 1.094
10k	0.571 to 0.640
20k	0.491 to 0.551

- b) DECODE section...

<u>Freq. (Hz)</u>	<u>Output (Vrms)</u>
32	1.142 to 1.261
50	1.471 to 1.650
100	1.764 to 1.979
400	1.473 to 1.613
2k	0.884 to 0.992
10k	2.65 to 2.98
20k	3.65 to 4.13

5/7/81 Initial Factory Test Procedure  
 LAC Preliminary

Page 1 of 6

## 1. TEST EQUIPMENT CALIBRATION

Calibrate test equipment according to the Test Equipment Calibration Procedure.

## 2. LED/SWITCH TEST

a) Apply power to the DUT and depress the TAPE, BYP and DISC switches in turn. Check that only the appropriate LED lights.

b) If the switches bind, lubricate them.

## 3. POWER SUPPLY ADJUST

a) Connect the COMMON probe from the DVM to the RH side of R13 (ground) and the + probe to the RH side of R8. Adjust R5 for a reading between -14.990 and -15.010VDC.

b) Connect the DVM + lead to the RH side of R7 and check for a reading between +14.50 and +15.50 VDC.

c) Connect the DVM to the RH side of R15 and check for a reading between +19.30 and +20.70VDC.

d) Connect the DVM to the RH side of R18 and check for a reading between -19.30 and -20.70VDC.

## 4. RMS SYMMETRY ADJUST

a) With the oscillator and switches set as shown, connect the scope probe across the RMS capacitors listed below. Be sure that the tip of the probe is on the + cap lead and the ground clip is on the other lead (the system ground is not sufficient).

b) For the RMS cap on each channel, adjust the respective trimpot for equal peaks on the waveform. Do this carefully so as to obtain as symmetrical a waveform as possible.

<u>RMS Cap.</u>	<u>Trimpot</u>
C34	R45
C65	R96
C96	R146
C126	R200

Preliminary  
LAC  
5/7/81

dbx Model 140 / 150

## Initial Factory Test Procedure

PAGE 2 OF 6

#### **6. VCA SYMMETRY ADJUST**

- a) Set the oscillator and switches as shown and adjust R121 (front panel) for 0dBV output.
  - b) Switch to Channel 1 and adjust R68 for 0dBV output.
  - c) Set the Distortion Meter for 200Hz and adjust R59 for minimum distortion. The reading should be 0.032% or less.
  - d) Switch to Channel 2 and adjust R110 for minimum distortion. The reading should be 0.032% or less.
  - e) Switch the TA to PLAY and adjust R173 (front panel) for a 0dBV output.
  - f) Switch to Channel 1 and adjust R169 for a 0dBV output. Then adjust R152 for minimum distortion. The reading should be 0.032% or less.
  - g) Switch back to channel 2 and adjust R205 for minimum distortion. The reading should be 0.032% or less.

## 7. LOG SLOPE ADJUST

- a) Set the oscillator and switches as shown, and the Distortion Filter to 2kHz.
  - b) Connect the resistor sub box between the +15V supply and the R215/R216 junction. Adjust the sub box for an output between +1 and -1dBV, and then adjust R214 for minimum distortion. The reading should be 0.1% or less.
  - c) Switch to Channel 1 and connect the sub box from +15V to the R162/R163 junction. Adjust the sub box for an output between +1 and -1dBV. Adjust R161 for minimum distortion. The reading should be 0.1% or less.
  - d) Set the switches as shown and connect the sub box between the -15V supply and the R61/R62 junction. Adjust the sub box for an output between +1 and -1 dBV. Then adjust R60 for minimum distortion. The reading should be 0.1% or less.

Preliminary  
5/7/81  
LAC

dbx Model 140 /180

Initial Factory Test Procedure

PAGE 3 OF 6

7. LOG SLOPE ADJUST (cont.)

e) Set the TA to Channel 2, and connect the sub box from the -15V supply to the R112/R113 junction. Adjust the sub box for an output between +1 and -1dBV. Then adjust R111 for minimum distortion. The reading should be 0.1% or less.

f) Disconnect the sub box and set the oscillator to 100Hz, 0dBV and the Distortion filter to 200Hz. Check the distortion on both channels. The readings should be 0.032% or less.

g) Set the TA to ENCODE and check the distortion in REC mode. The readings for both channels should be 0.032% or less.

8. TRACKING TEST

a) Set the oscillator and switches as shown, and adjust R173 (front panel) for 0dB output.

b) Switch to Channel 1 and adjust R169 for a 0dB output. This adjustment must be done to a tolerance of  $\pm 0.1\text{dB}$ . Now recheck that both channels are within 0.1dB of each other.

c) Rotate R173 over its entire range and check that the output swings from -10 to +10dB and then reset it for 0dB output.

d) Switch the TA to ENCODE Channel 2, and adjust R121 (front panel) over its entire travel. Check that the output swings from -8 to +8dB. Now set the output to 0dBV.

e) Switch to Channel 1 and adjust R68 for 0dBV output  $\pm 0.1\text{dB}$ . Recheck that both channels are within 0.1dB of each other.

f) Set the TA to Back-to-Back mode and check the outputs of channels 1 and 2 at the following levels. The outputs should be within the ranges shown:

Osc Level (dBV)	Output (dBV)
0	Level matched
-10	-11 to -9
-20	-21 to -19
-30	-31 to -29
-40	-41 to -39
-50	-51 to -49
-60	-61 to -59

Preliminary  
5/7/81  
LAC

## Initial Factory Test Procedure

PAGE 4 OF 6

## 8. FREQUENCY RESPONSE TEST

- a) Set the switches as shown and check the outputs of both channels at the frequencies listed below. The levels should be within the ranges shown:

<u>Freq. (Hz)</u>	<u>Output (dBV)</u>
1000	Level-matched
10k	-4.0 to -2.0
100	-0.5 to +1.5
20	+3.5 to +5.5
20k	+2.5 to +4.5

- b) Switch the TA to DECODE and check that the outputs of both channels are within the ranges listed below:

<u>Freq. (Hz)</u>	<u>Output (dBV)</u>
20k	-7.5 to -5.5
20	-16.5 to -14.0
100	-1.5 to +0.5
1000	Level matched
10k	+5.5 to +7.5

- c) Set the DUT and the TA into DISC mode, and adjust R174 (front panel) for a 0dBV output. Check that both channel outputs are the same.

- d) Set the oscillator to 20Hz and check that both channels have outputs between -23.5 and -18.5dBV.

## 9. 10kHz DISTORTION TEST

- a) Set the oscillator and switches as shown, and set the distortion meter to 30kHz. The reading should be 0.1% or less.
- b) Reduce the oscillator level to -30dB and look at the waveform on the scope. Check for any crossover distortion in the waveform.
- c) Repeat steps (a) and (b) for Channel 2.

9. (Hz)	$\epsilon_1$ (dBV)	$\epsilon$	erence	CUT Mode	Channel	Issue
****	0dBV	BYP		TAPE	1,2	E
1000	0dBV	BYP		DISC	1,2	I
10k				TAPE	1	E

Preliminary  
5/7/81  
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## Initial Factory Test Procedure

PAGE 5 OF 6

	Eq. C. (Hz)	Vol. C. dBV	Ref. de re ference	
reliminary /7/81 AC	dbx Model 140/180			
	Initial Factory Test Procedure			
	PAGE 5 OF 6			
10. CLIPPING TEST				
a) Set the oscillator and switches as shown, and increase the oscillator level until the waveform begins to clip as observed on the scope. Measure the output level on the DVM. The level should reach 12.6 VRMS before clipping occurs.	1000	***	BYP TAPE	1 DEC
b) Repeat step (a) for channel 2.				2
11. TONEBURST TEST				
a) Connect the Toneburst generator to the Reference unit and connect the ref. unit to the DUT. Set the Toneburst generator to 1000Hz, 8 cycle on, 128 cycle off.	----	----	REC TAPE	2 DEC
b) Look at the waveform on the oscilloscope and check that there is no more than 10% overshoot on the first cycle, and none at all for the remaining cycles including the end of the waveform.				
c) Repeat step (b) for Channel 1.				1
d) Switch the Reference unit to BYP and the TA to BACK-TO-BACK. Repeat step (b).			BYP	BA
e) Repeat step (d) for Channel 2.				2 B.
12. NOISE TEST				
Disconnect the Toneburst generator from the Ref. unit and short the input to the Ref. unit. Check that the output is -70dB or lower (typically -85).			BYP	
b) Repeat for Channel 1.				1
NOTE: The noise figure for the Model 140 is better than -85dB with the covers and side panels in place. The above figure is relaxed to take into account their absence.				
13. FINAL DISTORTION CHECK.				
a) Set the oscillator and switches as shown, and adjust R121 for a 0dBV output. Check that the distortion is 0.032% or less, with the Distortion filter set to 200Hz.	100	0dBV		ENCC

## 13. FINAL DISTORTION CHECK (cont.)

b) Switch to Channel 2 and repeat step (a).

f<sub>1</sub> (Hz) 100 0dBV BYP TAPE 2 EN

c) Switch the TA to DECODE and adjust R173 for a 0dBV output. Repeat step (a).

DE

d) Repeat Step (c) for Channel 1.

1

e) Reset the oscillator and adjust R173 for a 0dBV output. Check that the outputs of both channels are within 0.1dB of each other.

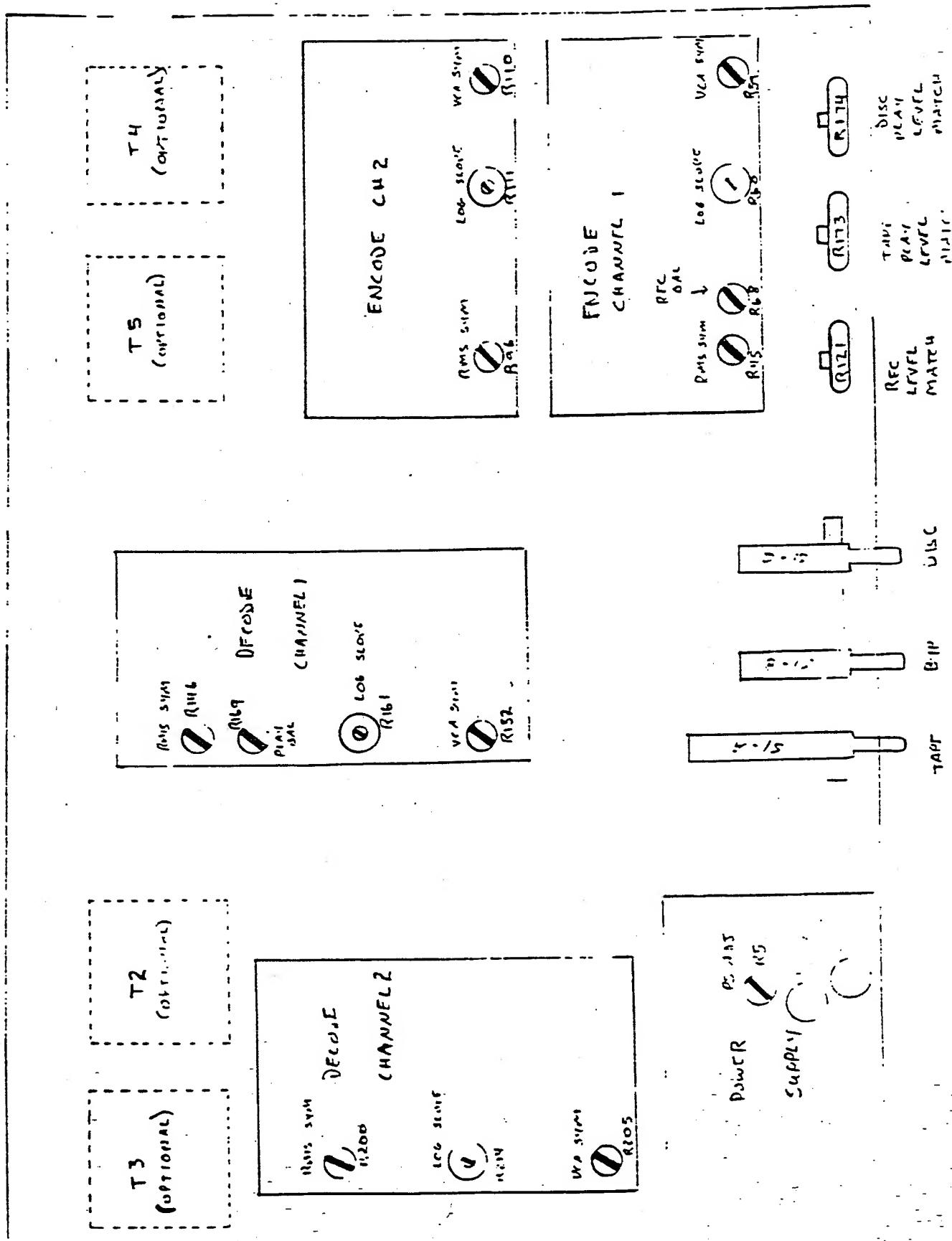
1000

1,2

d) Switch to ENCODE and adjust R121 for a 0dBV output. Check that the two outputs are within 0.1dB of each other.

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MODULE 1410



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# Schematics, Assembly Drawings, Parts List

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dbx Inc. [Waltham, Mass.		PACKING & SHIPPING ASSY	40A	USED ON	DRAWING NUMBER PL 580080	REV. S	SET OF 00 2 2
ITEM NO.	REF. DESIGNATION	DESCRIPTION		PART NUMBER	QUANTITY		
					G1	G2	G3
1		MAIN ASSEMBLY		400095	1		
2							
3		MANUAL		60027	1		
4		WARRANTY CARD		600038	1		
5							
6							
7							
8		BOX		390113	1		
9		PLASTIC BAG 18 X 30		390044	1		
10		END CAP		390114	2		
11							
12							
13							
14							
15							
16							
17							
18							
19							
20							

PL 580080

**dbx**MANUFACTURING DRAWING  
ASSEMBLY

PL 580082

REV. 00

DATE 2 OF 2

ITEM	REF. DESIGNATION	DESCRIPTION	PART NUMBER	QTY
1		MAIN ASSEMBLY	400095	1
2				
3		MANUAL	600217	1
4		WARRANTY CARD	600038	1
5				
6				
7		OUTER BOX	390146	1
8		END CAP	390180	2
9				
10		PLASTIC BAG, 12" X 24	390119	1
11				
12		TAPE, MASKING, 1/2" WIDE	310514	AIR
13				
14				
15				
16				
17				
18				
19				
20				
		PL 580082		

UVA Inc.

14UVA(EU)

ITEM	REF. DESIGNATION	DESCRIPTION	PART NUMBER	QTY
1		P.C. ASSEMBLY	460250	1
2				
3				
4	EXTRUSION FRONT	EXTRUSION FRONT	290709	1
5	OVERLAY FRONT	OVERLAY FRONT	210238	1
6	EXTRUSION, OVERLAY SUB-ASS'Y	EXTRUSION, OVERLAY SUB-ASS'Y	380222	1
7				
8	BRACKET, RACK MOUNT SIDE	BRACKET, RACK MOUNT SIDE	290412	1
9	COVER, 16.937" X 5.968", RM-18-2	COVER, 16.937" X 5.968", RM-18-2	290411	2
10				
11	SCREW, PHMS, X-REC, 4-40 X 1/4	SCREW, PHMS, X-REC, 4-40 X 1/4	311023	6
12	WASHER INT TOOTH #4	WASHER INT TOOTH #4	311642	6
13				
14	SCREW #6-32 X 5/8	SCREW #6-32 X 5/8	311046	4
15	WASHER INT TOOTH #6	WASHER INT TOOTH #6	311643	2
16	HEX NUT #6-32	HEX NUT #6-32	311665	2
17	SCREW, TAPPING #6X5/8 LG. BLK OXD	SCREW, TAPPING #6X5/8 LG. BLK OXD	310100	4
18	BUTTON SWITCH, CHROME	BUTTON SWITCH, CHROME	310322	2
19	TRANSFORMER, POWER	TRANSFORMER, POWER	230027	1
20	LINECORD	LINECORD	320133	1

PL 400155

## UVU Inc. MODEL 140A(EU)

ITEM	REF. DESIGNATION	DESCRIPTION	PART NUMBER	QTY
21	CONNECTOR INSULATED		280089	3
22	TERMINAL STRIP, 12 POSITION		280233	2 □
23	DIODE, XC-4850-G, GREEN WITH TABS		140141	2
24	LED HOLDER 2 PIECE		310365	2 △
25	CABLE TIE		310124	AIR
26	FOAM TAPE 1/8" THK X 16" LG.		310683	4
27	UL CAUTION LABEL		210168	2 ☒
28	STRAIN RELIEF		310137	1
29	SCREW, MACH. PAN HD # 6-32 X 1/2 LG.		311045	2 □
30				
31	WASHER FLAT # 6		311608	2 □
32				
33	GROMMET RUBBER 1/8 I.D., 3/16 O.D.		310625	2 □
34				
35				
36				
37				
38				
39				
40				

PL 400155

**dbx** Inc

ITEM	REF. DESIGNATION	DESCRIPTION	PART NUMBER	QTY
1		MAIN ASSEMBLY	400155	1
2				
3		MANUAL	600217	1
4				
5				
6				
7		OUTER BOX	390146	1
8		END CAP	390180	2
9				
10		PLASTIC BAG, 12" X 24"	390119	1
11				
12		TAPE, MASKING, 1/2" WIDE	310514	A/R
13				
14				
15				
16				
17				
18				
19				
20				

PL 580083

1401' EU

PL 580083

01

2 OF 2

**jbx** Inc.

MAIN ASSEMBLY		USED MOA(DO)	PL 400095	REV. O3	SHEET 2 OF 3
EM	REF. DESIGNATION	DESCRIPTION	PART NUMBER	QTY	
1	P. C. ASSEMBLY		460250	1	
2					
3					
4	EXTRUSION FRONT		290709	1	△
5	OVERLAY FRONT		210238	1	△
6	EXTRUSION REAR		290710	1	□
7	OVERLAY REAR		290712	1	□
8	BRACKET, RACK MOUNT SIDE		290412	1	8
9	COVER, 16.937" X 5.968", RM-18-2		290411	2	∞
10					
11	SCREW, PHMS, X-REC, 4-40 X 1/4		311023	6	
12	WASHER INT TOOTH #4		311642	6	
13					
14	SCREW #6-32 X 5/8		311046	4	□
15	WASHER INT TOOTH #6		311643	2	4
16	HEX NUT #6-32		311665	2	4
17	SCREW, TAPPING #6 X 5/8 LG BLK OXD		310100	4	∞
18	BUTTON SWITCH, CHROME		310322	2	
19	TRANSFORMER, POWER		230027	1	△
20	LINECORD		320087	1	
	PL 400095				

**dbx** Inc.

## MAIN ASSEMBLY

ITEM	REF. DESIGNATION	USE ON	REV. O3	SHLT! 3 OF 3
		140A(DO)	PL 400095	
21	CONNECTOR INSULATED	280089	2	
22	TERMINAL STRIP, 12 POSITION	280233	2	□
23	DIODE, XC-4850-G, GREEN WITH TABS	140141	2	
24	LED HOLDER 2 PIECE	310365	2	△
25	CABLE TIE	310124	AIR	
26	FOAM TAPE 1/8" THK X 16" LG.	310683	4	
27	UL CAUTION LABEL	210168	2	∞
28				
29	SCREW, MACH. PAN HD # 6-32 X 1/2 LG.	311045	2	□
30				
31	WASHER FLAT # 6	311608	2	□
32				
33	GROMMET RUBBER 1/8 I.D., 3/16 O.D.	310625	2	□
34				
35				
36				
37				
38				
39				
40.				

PL 400095

**dbx** Inc. SUB-ASS'Y MODEL 140A(EU)EXTRUSION, OVERLAY  
USED ON  
140..(EU)PL 380222 REV  
00SHEET  
2OF2

ITEM	REF. DESIGNATION	DESCRIPTION	PART NUMBER	QTY
1		REAR EXTRUSION	290710	1
2		REAR OVERLAY	290712	1
3		LABEL 240VAC	210084	1
4				
5				
6				
7				
8				
9				
10				
11				
12				
13				
14				
15				
16				
17				
18				
19				
20				
		PL 380222	PL 380222	

dbx In		SIMULTANEOUS NOISE REDUCTION	USETU UN 1 DA (EU),(DO)	PL 360250	REV. O	SHEET 2 OF 7.
ITEM	REF. DESIGNATION	DESCRIPTION		PART NUMBER	QTY	
1		P.C. BOARD		260458	1	
2						
3						
4						
5	R1, 4, 39, 42, 101, 104, } R139, 142 } R2, 5, 40, 43, 102, 105, }	RESISTOR, 1K, 1/4W, 1%	011001	8		
6			30K1, 1/4W, 1%	013012	8	
7	R2, 5, 40, 43, 102, 105,					
8	R140, 143					
9	R3, 6, 41, 44, 103, 106, } R141, 144 } R7, 107	23K2, 1/4W, 1%	012322	8		
10			35K7, 1/4W, 1%	013572	2	
11	R8, 108	121 K, 1/4 W, 1%	011213	2		
12	R9, 22, 46, 59, 109, 122, } R146, 159 } R10, 21, 23, 26, 45, 58, 60, 63, }	10 K, 1/4 W, 1%	011002	8		
13			33K2, 1/4 W, 1%	013322	16	
14						
15	R110, 121, 123, 126, 145, 158, 160, 163	POT TRIM 5 K, VERTICAL MOUNT	070286 *	3		
16						
17	R11, 50, 150					
18	R12, 51, 112, 151	RESISTOR, 6K98, 1/4W, 1%	016981	4		
19	R13, 52, 113, 152	47R5, 1/4W, 1%	014759	4		
20	R14, 47, 114, 147	51, 1/4W, 5%	054510	4		
PL	360250	* ALTERNATE PART #070289				

**dbx**SIMULATING  
NOISE REDUCTIONUSED UN  
DA (EU), (DO) | PL 360250 | REV.  
07 | SHEET  
3 OF 7.

ITEM	REF. DESIGNATION	DESCRIPTION	PART NUMBER	QTY
21	R15, 48, 115, 148	RESISTOR, 180K, $\frac{1}{4}$ W, 5%	054184	4
22	R16, 34, 49, 71, 116, 134	POT TRIM 50K, HORIZONTAL MOUNT	070068	8
23	R149, 171			
24	R17, 55, 117, 155	RESISTOR, 3K9, $\frac{1}{4}$ W, 5%	054392	4
25	R18, 54, 118, 154	10K, $\frac{1}{4}$ W, 5%	054103	4
26	R19, 56, 119, 156	33K, $\frac{1}{4}$ W, 5%	054333	4
27	R20, 57, 120, 157	39, $\frac{1}{4}$ W, 5%	054390	4
28				
29	R24, 61, 124, 161	90K9, $\frac{1}{4}$ W, 1%	019092	4
30	R25, 62, 125, 162	4K75, $\frac{1}{4}$ W, 1%	014751	4
31				
32	R27, 64, 127, 164	6K81, $\frac{1}{4}$ W, 1%	016811	4
33	R28, 65, 128, 165	165K, $\frac{1}{4}$ W, 1%	011653	4
34	R29, 66, 129, 166	13K7, $\frac{1}{4}$ W, 1%	011372	4
35	R30, 67, 130, 167	22M, $\frac{1}{4}$ W, 5%	054226	4
36	R31, 68, 131, 168	20, $\frac{1}{4}$ W, 5%	054200	4
37	R32, 69, 132, 169	39K, $\frac{1}{4}$ W, 5%	054393	4
38	R33, 70, 76, 133, 170	20K, $\frac{1}{4}$ W, 5%	054203	5
39	R35, 72, 135, 172	1K, $\frac{1}{4}$ W, 5%	054102	4
40	R36, 73, 136, 173	604K, $\frac{1}{4}$ W, 1%	016043	4

PL 360250

**dbx**

NOISE REDUCTION

ITEM	REF. DESIGNATION	DESCRIPTION	PART NUMBER	REV.	SHEET 4 OF 7
41	R37,74,137,174	RESISTOR, 10, $\frac{1}{4}$ W, 5%	054100	4	
42	R38,75,138,175	SELECT RESISTOR, 2M2, NOM. SELECT PER 168002		4	
43	R53,153	RESISTOR, 20K, $\frac{1}{4}$ W, 1%	012002	2	
44	R78 — R100	NOT USED			
45	R176	RESISTOR, 2K4, $\frac{1}{4}$ W, 5%	054242	1	
46	R77,177	RESISTOR, 1K8, $\frac{1}{4}$ W, 5%	054182	2	
47	R111	POT, TRIM, 5K, HORIZ. MOUNT	070143	1	
48					
49					
50					
51	C1,2,15,16,28,29,41,	CAPACITOR, 100P, CD, S2L $\pm$ 5%	121259	14	
52	C101,102,115,116,128,129,141				
53	C3,6,30,33,103,	220P, PP $\pm$ 5% MAX	125126	8	
54	C106,130,133				
55	C4,7,31,34,104,107,	33P, CD, NPO $\pm$ 5%	121175	8	
56	C131,134				
57	C5,10,13,14,22,25,27,32,	1/50V, RAD, EL $\pm$ 20%	127084	30	
58	C37,38,40,48,51,53,105,110,				
59	C113,114,122,125,127,132,137,				
60	C138,140,148,151,153,178,179				
		PL 360250			

**dbx In** NOISE REDUCTION

ITEM	REF. DESIGNATION	DESCRIPTION	PL 360250	REV. O7	SPC-E 5 OF 7.
				QTY	
61	C11, 42, 111, 142	CAPACITOR, ION, MY $\pm 5\%$	123025	4	
62	C12, 35, 112, 135	300N, MY, $\pm 5\%$	123196	4	
63					
64					
65	C8, 9, 17, 18, 43, 44, C108, 109, 117, 118, 143, 144	100N, MY $\pm 5\%$	123149	12	
66	C19, 20, 45, 46, 119, 120 C145, 146	3N3, MY $\pm 5\%$	123350	8	
67					
68					
69	C21, 47, 121, 147	330P, PP $\pm 2.5\%$	125173	4	
70					
71	C23, 49, 123, 149	22N, MY $\pm 5\%$	123050	4	
72	C26, 52, 126, 152	10, RAD, EL	SELECT PER 166005	4	
73	C36, 136	200P, PP $\pm 2.5\%$	125121	2	
74	C39, C54 — C100	NOT USED			
75	C139, C154 — C165, 170, C172, 173, 176, 177	NOT USED			
76	C168, 169	ION, CD, Y5E $\pm 20\%$	121533	4	
77		1000/35V, RAD, EL $^{-10\%}_{+50\%}$	127523	2	
78	C174, 175	10/25V, RAD, EL $\pm 50\%$	127198	2	
79	C24, 50, 124, 150	2N2, PP, $\pm 2.5\%$	125802	4	
80	C166, 167	ION, CD, 100V $\pm 20\%$ , Z5U	121530	2	
	PL 360250				

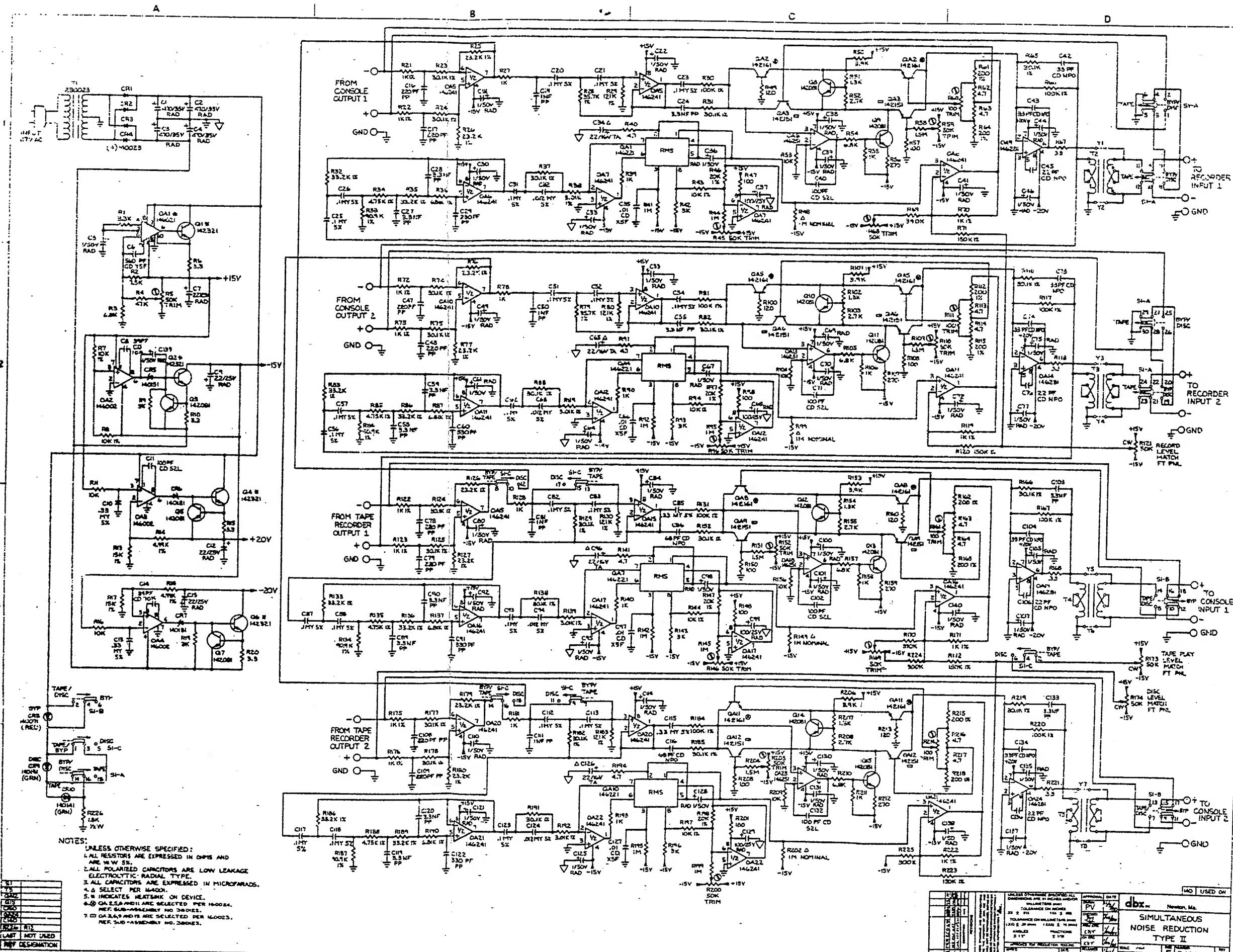
**dbx** IncSIMULTANEOUS  
NOISE REDUCTIONUN UN  
1. 2A (EU),(DO) | PL 360250 | REV. O7 | SHEET 6 OF 7.

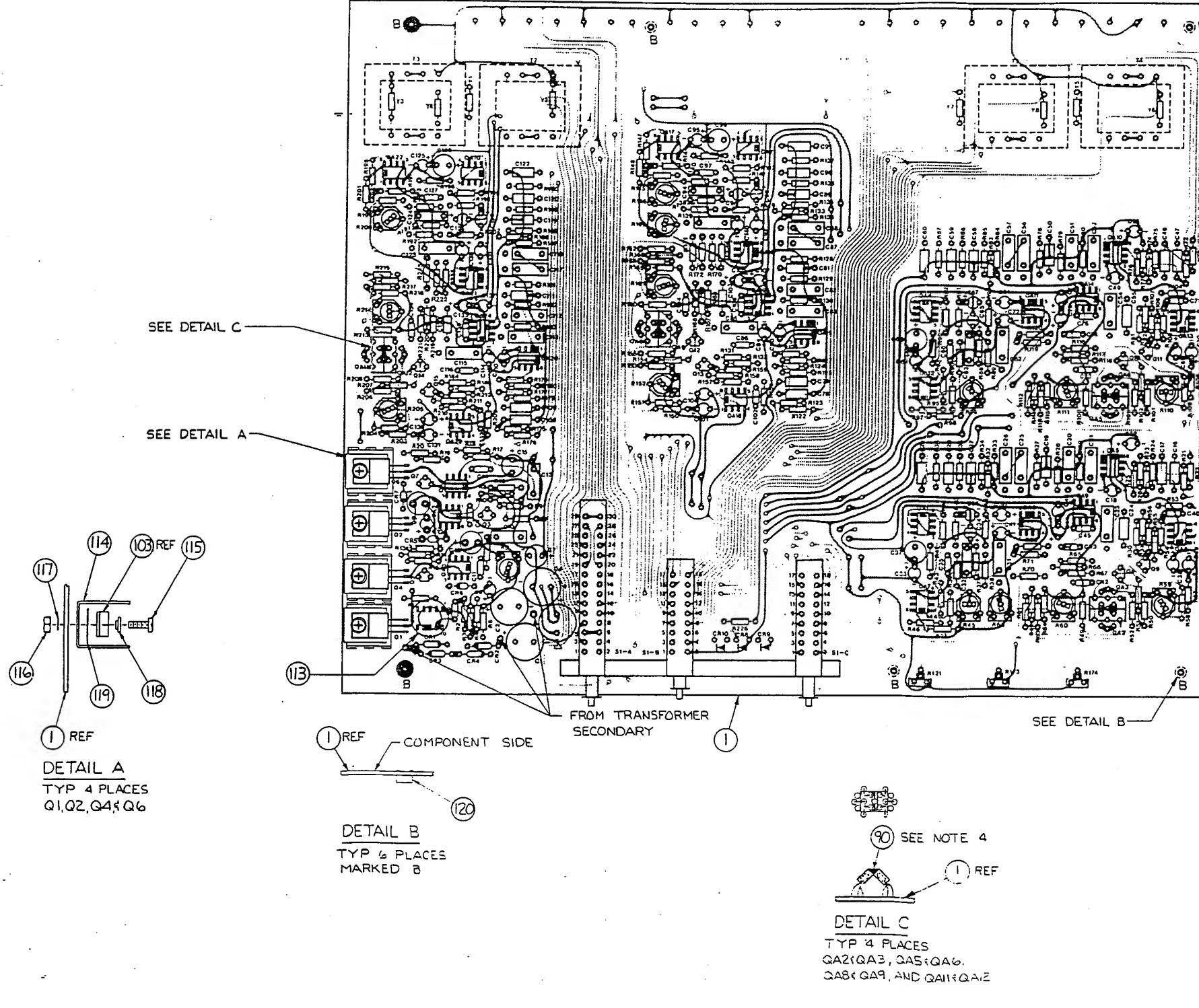
ITEM	REF. DESIGNATION	DESCRIPTION	PART NUMBER	QTY
81				
82				
83				
84	CRI, 2, 3, 4	DIODE , IN 4003GP	140022	4
85	CR5, 6	DIODE , IN 5818	140206	2
86				
87		LEAD CONNECTOR, LED	310472	2
88				
89	IC1, 3, 5, 7	IC, LOW DISTORTION	146732	4
90	IC2, 4, 6, 8	IC, RMS	146742	4
91				
92				
93	OAI, 3, 5, 7	OP, AMP LF353	146241	4
94	OA2, 4, 6, 8	OP, AMP NE5532	146282	4
95				
96				
97				
98	T2, 3, 4, 5	NOT USED CUSTOMER OPTION, JENSEN	JE-123-5	4
99				
100				
	PL 360250			

**dbx** Inc

ITEM	REF. DESIGNATION	DESCRIPTION	PART NUMBER	REV.	SPEC
				07	7 OF 7
101	VR1	VOLTAGE REG. 7815 CU	146366	1	
102	VR2	~ 7805 CU	146356	1	
103	VR3	~ 7915 CU	146367	1	
104	VR4	~ 7905 CU	146355	1	
105					
106					
107	S1, S2	SWITCH 8PDT	250053	2	
108					
109	Y1 - Y13	JUMPER, ZERO-OHM	110085	13	
110		JUMPER, TWISTED PAIR	320231	2	
111	-	WIRE-WRAP WIRE, 24 AWG, 4.75 LG	320232	2A	
112		HEAT SINK, TALL	310450	2	
113		SCREW PAN HD X-REC 4-40 X 5/16 LG.	311024	4	
114		HEX NUT 4-40	311664	4	
115		WASHER, INT TOOTH #4	311642	4	
116		WASHER, NYLON, SHOULDER	310443	2	
117		INSULATOR	310417	2	
118					
119					
120		SWAGE SPACER, 4-40 X 1/8 LG.	310022	5	
	PL 360250				

SIMULATED NOISE REDUCTION | 1. 2A (EU),(DO) | PL 360250 | REV. 07 | SPEC 7 OF 7.





DETAIL A  
TYP 4 PLACES  
Q1,Q2,Q4,Q6

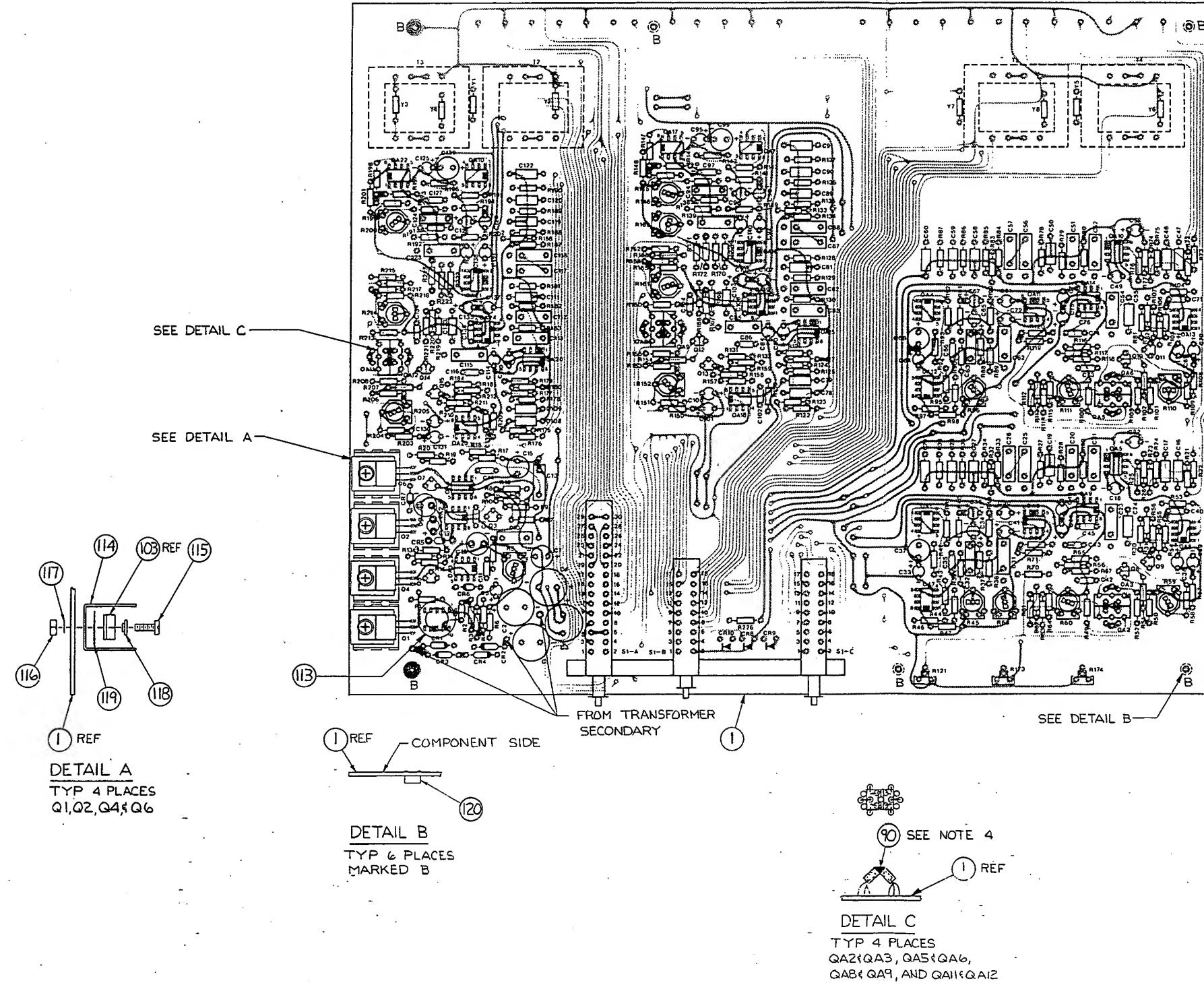
DETAIL B  
TYP 6 PLACES  
MARKED B

DETAIL C  
TYP 4 PLACES  
QA2/QA3, QA5/QA6,  
QA8/QA9, AND QA11/QA12

NOTES:

1. REFERENCE PARTS LIST NO. 360250.
2. PREBEND TRANSISTOR LEADS WHERE TRANSISTOR PADS ARE NOT USED.
- 3.
4. TRANSISTOR PAIRS QA213, QA516, QA849, AND QA1112 TO BE PUSHED TOGETHER AND APPLY A SMALL AMOUNT OF CONFORMAL COATING (ITEM 90) TO TOPS OF PAIRS TO ENSURE A GOOD MECHANICAL BOND.

REVISIONS		APPROVAL	DATE	140 USED ON	
01	IPER ECO 691	DRAWN PV	1/26/80	dbx, Inc.	Newton, Ma.
		CHECKED SL	1/26/80	PC BOARD ASSEMBLY	
		PROJ ENG LBT	1/26/80	TWO CHANNEL SIMULTANEOUS	
		CH ENG LBT	1/26/81	NOISE REDUCTION	
APPROVED FOR PRODUCTION TOOLING		APPROV	DATE	SCALE 1/1	SIZE NUMBER
		PT	1/1 SHT 1 of 1	D 460250	REV 01



NOTES:

1. REFERENCE PARTS LIST NO. 360250.
2. PREBEND TRANSISTOR LEADS WHERE TRANSISTOR PADS ARE NOT USED.
- 3.
4. TRANSISTOR PAIRS QA21-3, QA51-6, QA81-9, AND QA11-12 TO BE PUSHED TOGETHER AND APPLY A SMALL AMOUNT OF CONFORMAL COATING (ITEM 90) TO TOPS OF PAIRS TO ENSURE A GOOD MECHANICAL BOND.

REVISIONS		APPROVAL DATE		dbx Inc. Newton, Ma.	
01	PER ECO 69-151055-22	DRAWN	1/25/80	PC BOARD ASSEMBLY	
	REV	PV	1/25/80	TWO CHANNEL SIMULTANEOUS	
	DATE	1/26/80	NOISE REDUCTION		
	REMARKS				
UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES AND/OR MILLIMETERS (mm)					
TOLERANCE ON INCHES .005 ± .005					
XX ± .015 (XXX) ± .15 (mm)					
TOLERANCE ON MILLIMETERS (mm) (.XXX) ± .15 (mm)					
PROJ. ENG. LBT					
ANGLES ± 1/2°					
FRACTIONS ± 1/32					
CH. ENG. LBT					
APPROVED FOR PRODUCTION TOOLING LBT					
APPR'D	DATE	RELEASED	1/11/81	SCALE: 1/1	SIZE NUMBER D 460250 REV 01
		SHR	1 OF 1		